



Paul Bos Heat Treat
660 S Lochsa Street
Post Falls, ID 83854



Cut and use above portion for shipping label

Toll Free: 800-326-2825 x4

Email: Bosheattreat@buckknives.com

Order fulfillment – Payment must be made upfront in full. Current lead time is 3-6 weeks after payment received. Lead time will vary for bar stock. Will Advise

Method of Payment accepted: - Will be contacted once invoice is calculated.

Credit Card / Debit card over the phone. **preferred for quicker service**

Checks must be payable to Paul Bos Heat Treat ***please note checks must clear before process begins.*

Packages will only be held for 30 days without payment before being shipped back to customer untreated.

Return shipping costs will be included on customers next order shipment.

Heat Treat Pricing Per steel type

(Includes up to 2 Tempers and Cryo)

1-4 blades is \$25 per blade

5-19 blades is a flat rate of \$115 for the order

20+ blades is a \$5 charge per blade

Over 100 blades- please call for quote

Extra Tempering by Special Request

Additional charge \$20.00 per temper

Spring Temper: \$1.50 each

Oil Quench

Max blade length 12" from butt to tip

Additional Charges

Blades over 10" are \$1 per inch extra up to 36"

Extensive cleaning or straightening \$75.00/hour

Cutting stock to length \$2.75 per cut

Mixed materials \$30.00 charge per order

Normalizing Service \$25.00 per order

Annealing = \$2.50 per blade

Bar Stock Heat Treat Pricing:

1/4" minus = \$30 per Bar

1/4"-1/2" = \$60 per Bar

>1/2" = Please call for quote

Handling Charge - \$7.50

Shipping Charge will vary

Packing Instructions

- Do not put "Custom Knives" anywhere on label, box, order form or product. This will help eliminate possibility of theft.
- Name & blade material must be scribed, etched, or written on the Tangs of your knives.
- Clean grinding and buffing compounds from blades and out of any holes
- Clean Burrs from all features
- Make sure blades are straight
- Package weight must not exceed 40lbs for the safety of our employees.
- Do NOT tape blades together. Please roll 4 or 5 blades in double newspaper with tangs out then tape around paper.
- Pack product in sturdy box with plenty of packing paper to ensure no movement

•DO NOT USE PACKING PEANUTS



Paul Bos Heat Treat
660 S Lochsa Street
Post Falls, ID 83854



Cut and use above portion for shipping label

Please include the following information in your shipment.

Toll Free: 800-326-2825 x4

Email: Bosheattreat@buckknives.com

Please Print Clearly - Missing or illegible information could result in delays or product being returned to you without heat treat.

Your Name First & Last: _____

Date: _____

Your Company Name: _____

Preferred Phone Number: _____

Billing Address: _____

Shipping Address (If different than billing address): _____

Email Address: _____

Please note Email Address will be used to automatically send tracking number when package has shipped.

How would you like to pay for your order. Please circle one: Credit/Debit Check

****For ATS-34, 154-CM, and CPM-154 Specify bright Harden Lower Temperature Temper or High Temper, RW L-34****

Fill out order form COMPLETELY. Separate your steels using the provided spaces below

Blade Material _____
Hardness Desired _____
Number of Blades Enclosed _____

Blade Material _____
Hardness Desired _____
Number of Blades Enclosed _____

Blade Material _____
Hardness Desired _____
Number of Blades Enclosed _____

Special Instructions:

Shipping Account Information if applicable:

Product Insured for return shipping Yes / No
Insurance Amount